

Technical Data

OIL LINE PRESSURE TEST KIT



Applies to the following models **only**:

3006037

Please read carefully before commencing installation

ANGLO NORDIC BURNER PRODUCTS LTD, 12/14 Island Farm Avenue,
West Molesey, Surrey KT8 2UZ, UK

Tel: +44 (0) 208 979 0988 email: sales@anglo-nordic.com

Web: www.anglo-nordic.com

PRODUCT DESCRIPTION

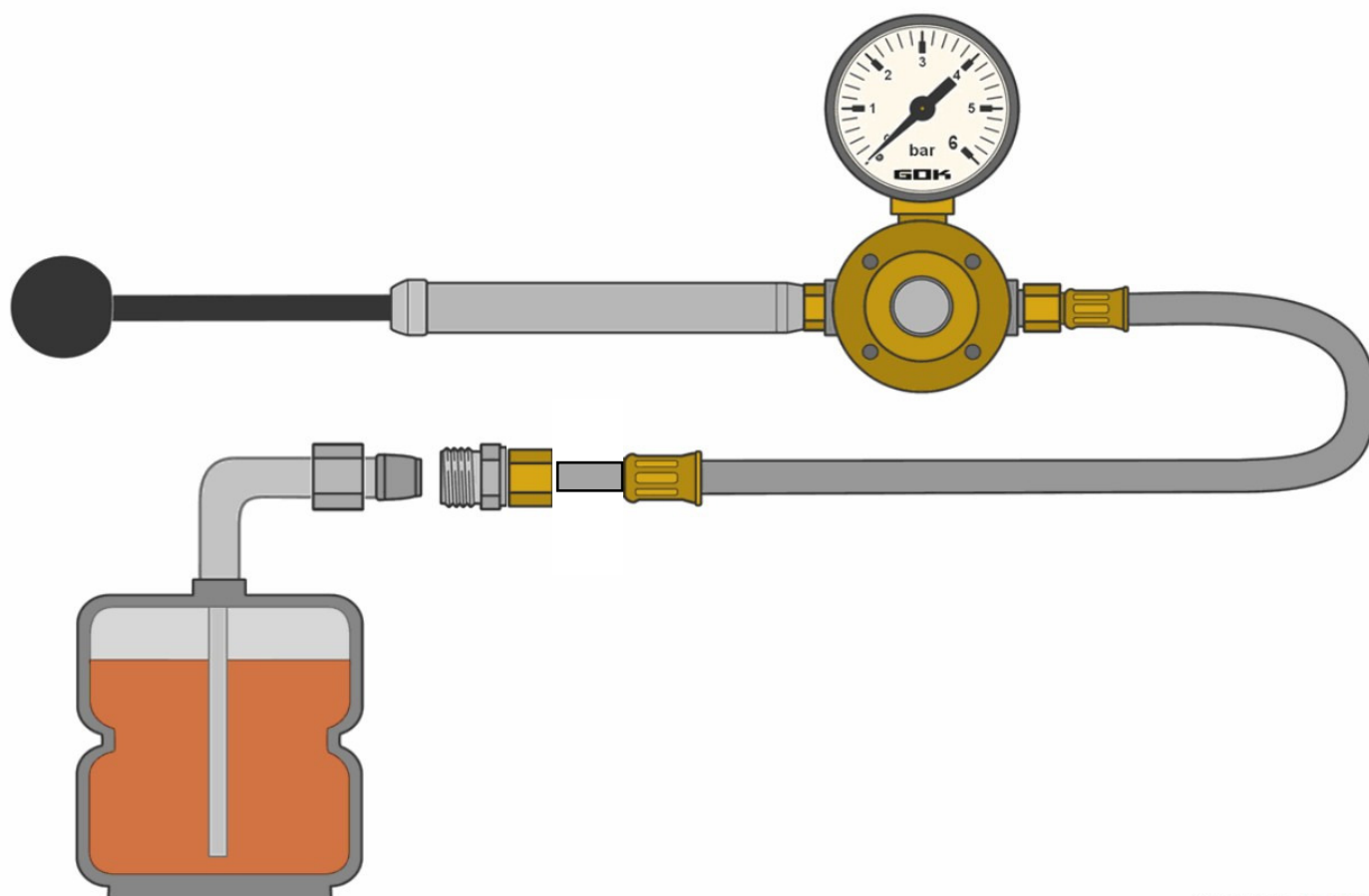
- The Oil Line Pressure Test Pump is used to check the integrity of an oil line to ensure there are no air leaks prior to priming the pipework with oil.
- This check is essential if a suction lift is required whether by a GOK GS Pro Fi3 (as shown on Page 5) a Tigerloop® any other de-aerator and any Oil Lifter such as an OUF88
- The Oil Line Pressure Test Pump is supplied with a connection hose and 2 fittings to connect to a valve, filter etc.
- The pump should be attached on the pipe run as close to the de-aerator etc as possible to ensure the maximum length of pipe possible is being checked.

IMPORTANT NOTES:

1. Ensure the gauge is set at zero before it is used each time.
2. Ensure a valve at the tank end is fitted and closed before use to ensure you will be able to build up the pressure in the line.
3. Ensure you have a watch to enable you to know when at least 10 minutes is up.

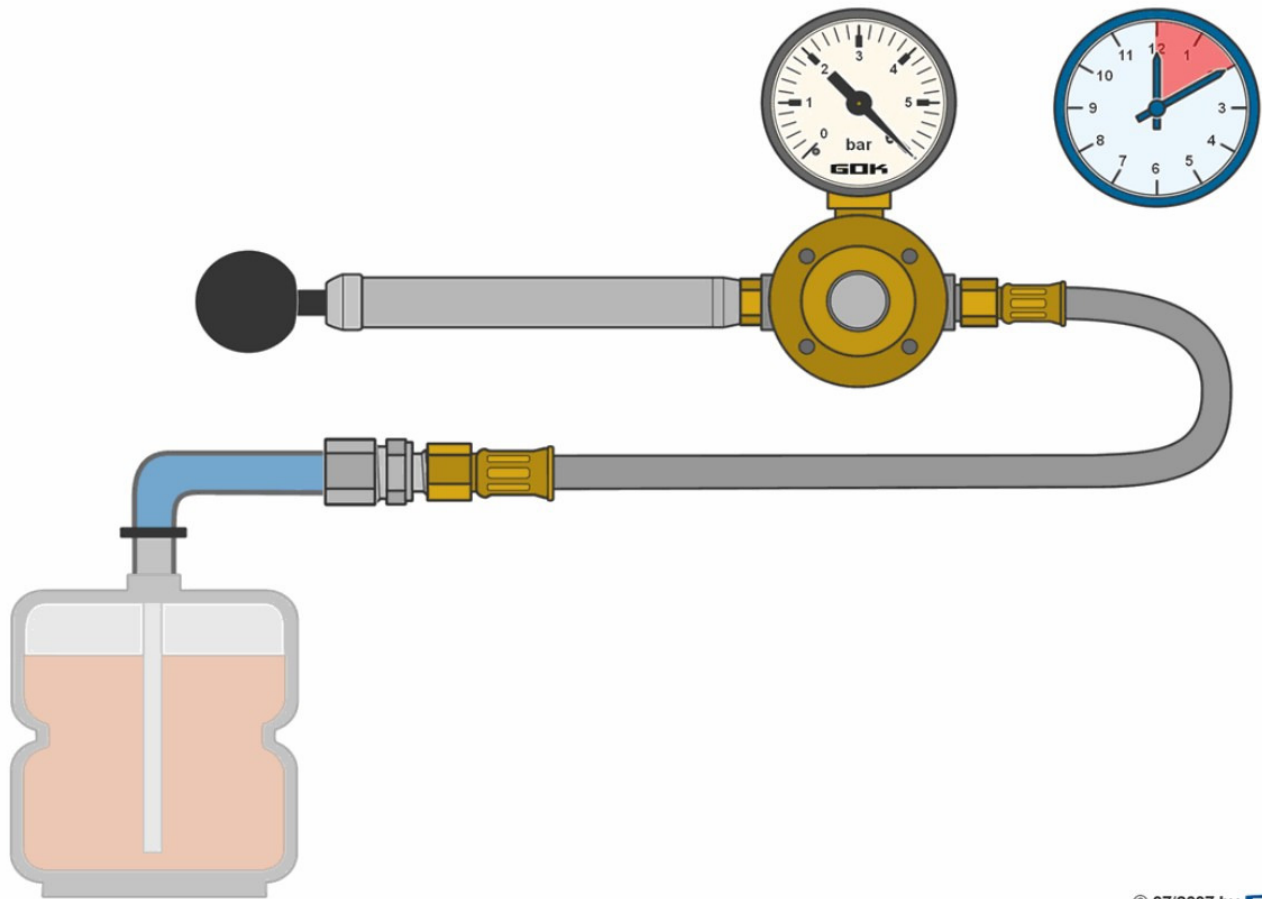
OPERATION INSTRUCTIONS

1. Attach the hose to the Oil Pressure Test Pump. See diagram below.
2. Slide fitting without the internal thread over the tail of the pipe. This will then give you a 1/4M fitting to connect to the valve/filter. The other fitting is 1/4F to 3/8M. Attach this fitting if you require a 3/8 M connector.



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3. Once connected pump the handle in and out until the pressure gauge measures 6 bar.
4. Leave the unit for at least 10 minutes. Check after this period that the reading on the gauge has not dropped.
5. If the gauge has dropped, even a little, then check/tighten all joints including the connections on the hose to the Oil Pressure Test Pump.
6. Also, ensure pipe inserts have been used on any compression fittings.
7. Re-Test as per 3 & 4 above until there is no pressure drop over a at least a10 minute period.



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8. Once the integrity of the oil line pipework has been checked for leaks then fit the Gok ProFi3, Tigerloop etc. or Oil Lifter.
9. It is then time to prime the pipework with oil.
10. The pipework would normally be primed using a hand pump. This could be the Gok Oil Suction Pump, an Anglo Nordic DB suction pump or similar pump. Please refer to the relevant product instructions.

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